

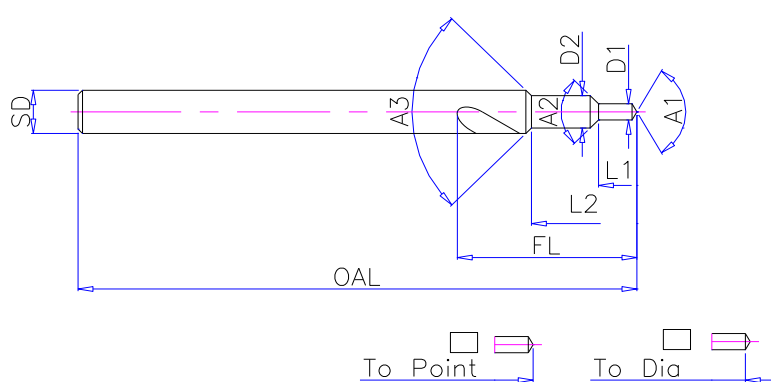
Customised Carbide Step Drill - Ordering Form

Note: Kindly fill up your Custom requirement in this form and Fax to 65-62431957 or Email to sales@stamfordtools.com

Attn To: _____

Date: _____

STEP DRILL



D1 ^{tol.} _____	D2 ^{tol.} _____
L1 ^{tol.} _____	L2 ^{tol.} _____
A1 _____	A2 ^{tol.} _____
A3 ^{tol.} _____	FL _____
OAL _____	SD _____

WORK PIECE: Pls sketch below or Fax the Dwg.

Hole Size & Tol. _____ Straightness _____

Cut Length _____ Surface Finish _____

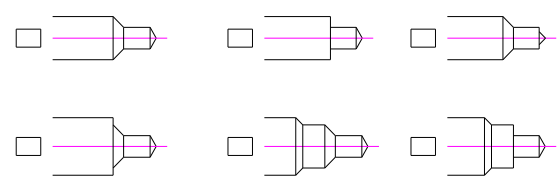
*** Indicate Previous problems if any:**

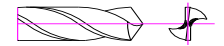
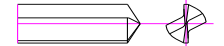



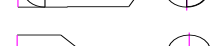
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Type:



Flute Type: Spiral  Straight  4-Land  Drill Reamer  Half-Moon  Spade 

Mat'l Solid Coolant Hole

Machining R/H Cut L/H Cut
 Horizontal Cut Vertical Cut
 Tool Rotate Job Rotate

Coating: Tin TiAlN DLC

Mat. to Cut _____ **HRC** _____

Hole Type Blind Hole Through Hole

* What Tools are used for pre-operation before to this custom tool? eg: Center Drill, Pre Drill
Specify the Size _____

Other Info

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*** Qty Required :**

*** Tool required Date:**

*** Tool Ref(if any)**

Enquiry From:

Contact Name: _____ H/P: _____

Company Name _____ Tel: _____

Address: _____ Fax: _____

..... Email: _____

STAMFORD PRECISION TOOLS PTE LTD., SINGAPORE.